

# **KOGANEI**

# **ACTUATORS GENERAL CATALOG**

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# Multi functional support for small movements, MULTI MOUNT CYLINDERS

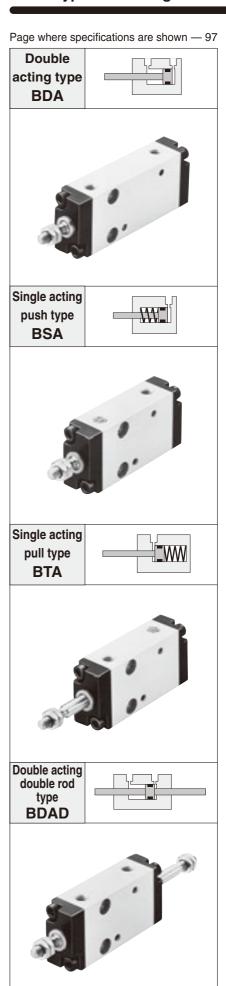
In addition to the directly installed side mounting type, 3 types of mounting brackets provide appropriate responses for various mounting requirements.

Moreover, this is a design that secures a high degree of parallel and perpendicular accuracy in relation to the piston rod axial center and mounting surface in any mounting type.

This combination of a square and compact body with mounting brackets has further broadened the degree of freedom for equipment design.

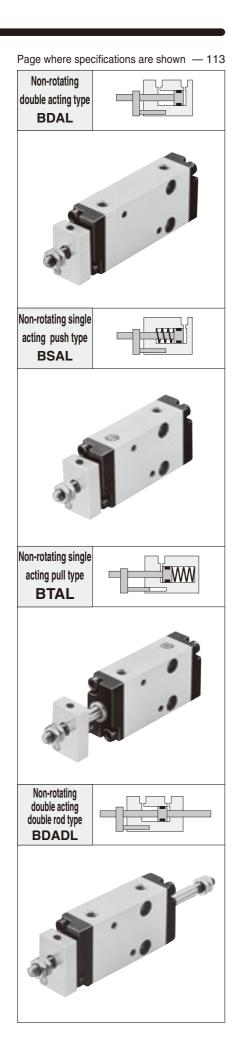
- Even while preserving the basic design of previous types, we have made overall improvements through the addition of a built-in rubber bumper and other changes.
  - We have not only expanded the series but have also boosted reliability and utility.
- Even the non-rotating type is now available in the double acting type, the single acting push/pull types, and the double acting double rod type, to respond to diversified needs with high non-rotating precision by the guide pin.
- Although the 3 types of sensor switches are all compact with cross section dimensions of □4mm [0.157in.], mounting to the cylinder and adjusting the position are easy.
  - Comes with a movement indicator lamp that makes it possible to monitor movement from 4 directions, providing multi functional support for small movements

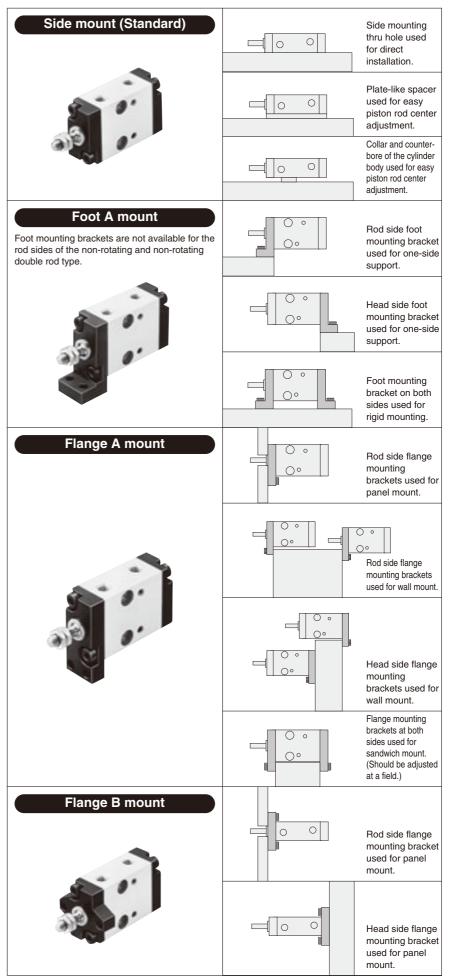
## **Basic Type and Configuration**



## **Mounting Bracket Configuration and Application:**

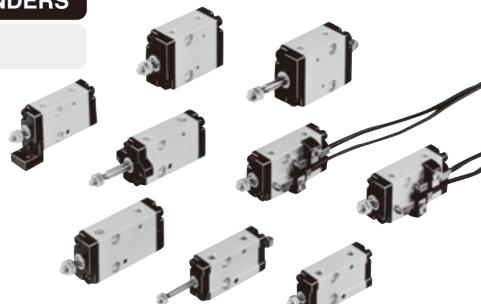
For the order codes of mounting brackets only, see p.125.





# **MULTI MOUNT CYLINDERS**





#### **Symbols**

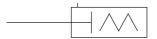
● Double acting type (BDA)

● Single acting push type (BSA)











## **Cylinder Thrust**

										١	l [lbf.]
Bore size	Piston rod	Opera	tion	Pressure area		Air	oress	ure 1	ИРа [	psi.]	
mm [in.]	diameter mm [in.]	type		mm <sup>2</sup> [in. <sup>2</sup> ]	0.1 [15]	0.2 [29]	0.3 [44]	0.4 [58]	0.5 [73]	0.6 [87]	0.7 [102]
		Double	Push side	28.2 [0.0437]	-	5.6 [1.26]	8.5 [1.91]	11.3 [2.54]	14.1 [3.17]	16.9 [3.80]	19.7 [4.43]
6	3	acting type	Pull side	21.2 [0.0329]	-	4.2 [0.94]	6.4 [1.44]	8.5 [1.91]	10.6 [2.38]	12.7 [2.85]	14.8 [3.33]
[0.236]	[0.118]	Single acting p	oush type	28.2 [0.0437]	_	1.7 [0.38]	4.6 [1.03]	7.4 [1.66]	10.2 [2.29]	13 [2.92]	15.8 [3.55]
		Single acting p	oull type	21.2 [0.0329]	_	_	2.5 [0.56]	4.6 [1.03]	6.7 [1.51]	8.8 [1.98]	10.9 [2.45]
		Double	Push side	78.5 [0.1217]	7.9 [1.78]	15.7 [3.53]	23.6 [5.31]	31.4 [7.06]	39.3 [8.83]	47.1 [10.59]	55 [12.36]
10	5	acting type	Pull side	58.9 [0.0913]	5.9 [1.33]	11.8 [2.65]	17.7 [3.98]	23.6 [5.31]	29.5 [6.63]	35.3 [7.94]	41.2 [9.26]
[0.394]	[0.197]	Single acting p	oush type	78.5 [0.1217]	_	7.9 [1.78]	15.8 [3.55]	23.6 [5.31]	31.5 [7.08]	39.3 [8.83]	47.2 [10.61]
		Single acting p	oull type	58.9 [0.0913]	-	4 [0.90]	9.9 [2.23]	15.8 [3.55]	21.7 [4.88]	27.5 [6.18]	33.4 [7.51]
		Double	Push side	201 [0.312]	20.1 [4.52]	40.2 [9.04]	60.3 [13.56]	80.4 [18.07]	100.5 [22.59]	120.6 [27.11]	140.7 [31.63]
16	6	acting type	Pull side	172 [0.267]	17.2 [3.87]	34.4 [7.73]	51.6 [11.60]	68.8 [15.47]	86 [19.33]	103.2 [23.20]	120.4 [27.07]
[0.630]	[0.236]	Single acting p	oush type	201 [0.312]	_	18.6 [4.18]	38.7 [8.70]	58.8 [13.22]	78.9 [17.74]	99 [22.26]	119.1 [26.77]
		Single acting p	oull type	172 [0.267]	_	12.8 [2.88]	30 [6.74]	47.2 [10.61]	64.4 [14.48]	81.6 [18.34]	98.8 [22.21]

Note: For the double acting double rod type, see the double acting type pull

## **Specifications**

Item	re size mm [in.]	6 [0.236] 10 [0.394]									
Media		Air									
	Double acting type	0.15~0.7 [22~102]	0.1~0.7 [15~102]	0.08~0.7 [12~102]							
Operating pressure range	Single acting push type	0.2~0.7 [29~102]	0.15~0.7 [22~102]	0.15~0.7 [22~102]							
MPa [psi.]	Single acting pull type	0.3~0.7 [44~102]	0.2~0.7 [29~102]	0.2~0.7 [29~102]							
	Double acting double rod type	0.2~0.7 [29~102]	0.15~0.7 [22~102]	0.1~0.7 [15~102]							
Proof pressure	MPa [psi.]		1.03 [149]								
Operating temperature r	ange °C [°F]	0	~60 [32~140	D]							
Operating speed rang	ge mm/s [in./sec.]	50	~500 [2.0~19	9.7]							
Cushion		-	Rubber bumpe	r							
Lubrication			Not required ubrication is required Class 1 [ISO VG3]								
Port size		M5×0.8									
Stroke tolerance	mm [in.]		<sup>+1</sup> <sub>0</sub> [ <sup>+0.039</sup> <sub>0</sub> ]								

## Operation Type, Bore Size, and Stroke

		mm
Operation type	Bore size	Standard strokes
	6	
Double acting type	10	5, 10, 15, 20, 25, 30
	16	
	6	
Single acting push type Single acting pull type	<b>10</b> 5, 10, 15	5, 10, 15
onigic doing pair type	16	
	6	
Double acting double rod type	10	5, 10, 15, 20, 25, 30
double fou type	16	

## **Spring Return Force (Only for Single Acting Type)**

				N [lbf.]
Item		Zero stroke		End of stroke
Bore size mm [in.]	5	10	15	5, 10, 15
6 [0.236]	2.9 [0.65]	2.5 [0.56]	2.0 [0.45]	3.9 [0.88]
10 [0.394]	6.9 [1.55]	4.9 [1.10]	2.9 [0.65]	7.8 [1.75]
16 [0.630]	17.7 [3.98]	13.7 [3.08]	9.8 [2.20]	21.6 [4.86]

Double acting type	Single acting push type	Single acting pull type	Double acting double rod type
Page where dimensions are shown ————————————————————————————————————	Page where dimensions are shown ————————————————————————————————————	Page where dimensions are shown — 107	Page where dimensions are shown — 110
BDA	BSA	ВТА	BDAD

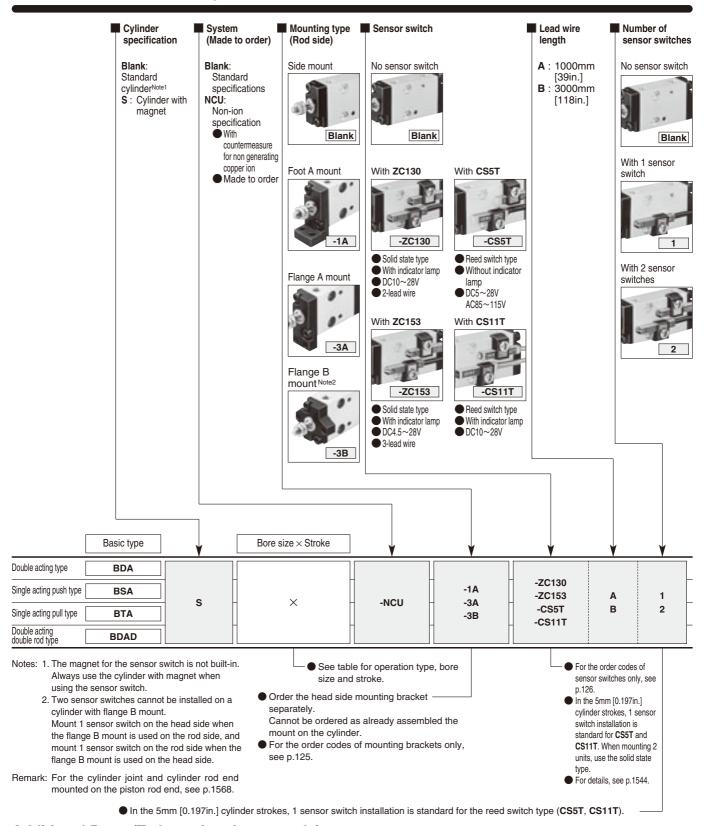
#### Mass

			Moss of si	ido mount			A ddition	al mass				g [oz
	Doro oizo	Stroke	Mass of s				1		brookst	Llood sid	le mounting	n brookst
Operation type	Bore size mm [in.]	mm	Standard cylinder	Cylinder with magnet	Double rod	With 1 sensor switch (Only for cylinder with magnet type)  ZC130□ ZC153□ CS5T□ CS11T□		e mounting Flange A mount	Flange B mount	Foot A mount	Flange A mount	Flange B mount
		5	21 [0.74]	24 [0.85]								
		10	24 [0.85]	27 [0.95]								
	6	15	27 [0.95]	30 [1.06]	4 [0 4 4]	00 [0 74]	10 [0.35]	4 50 0 43	4 [0 04]	45 [0 50]	E [0 40]	E [0.40]
	[0.236]	20	30 [1.06]	33 [1.16]	4 [0.14]	20 [0.71]		1 [0.04]	1 [0.04]	15 [0.53]	5 [0.18]	5 [0.18]
		25	33 [1.16]	36 [1.27]								
		30	36 [1.27]	39 [1.38]								
e		5	37 [1.31]	43 [1.52]								
t ty		10	41 [1.45]	47 [1.66]			10 [0 50]					
Double acting type	10	15	45 [1.59]	51 [1.80]	100 01 0	00 [0 74]		0 [0 07]	0.00.071	04 [0 05]	100 001	0.10.00
e ac	[0.394]	20	49 [1.73]	55 [1.94]	8 [0.28]	20 [0.71]	16 [0.56]	2 [0.07]	2 [0.07]	24 [0.85]	8 [0.28]	8 [0.28]
qn		25	53 [1.87]	59 [2.08]								
õ		30	57 [2.01]	63 [2.22]								
		5	79 [2.79]	92 [3.25]								
		10	86 [3.03]	99 [3.49]		] 20 [0.71]						
[	16	15	93 [3.28]	106 [3.74]	10 [0 50]		00 [4 40]	4 [0 4 4]	4 50 4 41	50 [4 07]	47 [0 00]	47 [0 00]
	[0.630]	20	100 [3.53]	113 [3.99]	16 [0.56]	20 [0.71]	33 [1.16]	4 [0.14]	4 [0.14]	53 [1.87]	17 [0.60]	17 [0.60]
		25	107 [3.77]	120 [4.23]								
		30	114 [4.02]	127 [4.48]								
	_	5	25 [0.88]	28 [0.99]								
be	[0.236]	10	28 [0.99]	31 [1.09]	_	20 [0.71]	10 [0.35]	1 [0.04]	1 [0.04]	15 [0.53]	5 [0.18]	5 [0.18]
Single acting push type	[0.230]	15	31 [1.09]	34 [1.20]								
snd		5	43 [1.52]	49 [1.73]								
ing	10 [0.394]	10	47 [1.66]	53 [1.87]	_	20 [0.71]	16 [0.56]	2 [0.07]	2 [0.07]	24 [0.85]	8 [0.28]	8 [0.28]
acti	[0.354]	15	51 [1.80]	57 [2.01]								
gle		5	90 [3.17]	103 [3.63]								
Sin	16 [0.630]	10	97 [3.42]	110 [3.88]	_	20 [0.71]	33 [1.16]	4 [0.14]	4 [0.14]	53 [1.87]	17 [0.60]	17 [0.60]
	[0.030]	15	104 [3.67]	117 [4.13]								
		5	27 [0.95]	30 [1.06]								
Φ	6 [0.236]	10	30 [1.06]	33 [1.16]	_	20 [0.71]	10 [0.35]	1 [0.04]	1 [0.04]	15 [0.53]	5 [0.18]	5 [0.18]
ţ	[0.230]	15	33 [1.16]	36 [1.27]								
hud		5	46 [1.62]	52 [1.83]								
ting	10 [0.394]	10	50 [1.76]	56 [1.98]	_	20 [0.71]	16 [0.56]	2 [0.07]	2 [0.07]	24 [0.85]	8 [0.28]	8 [0.28]
Single acting pull type	[0.354]	15	54 [1.90]	60 [2.12]								
ngle		5	100 [3.53]	113 [3.99]								
S	16	10	107 [3.77]	120 [4.23]	_	20 [0.71]	33 [1.16]	4 [0.14]	4 [0.14]	53 [1.87]	17 [0.60]	17 [0.60]
	[0.630]	15	114 [4.02]	127 [4.48]								

Calculation example: To add 2 sensor switches to the cylinder with magnet, double acting type BDAS10×20, 55+(20×2)=95g [3.35oz.]

Remark: There are 2 types of sensor switch lead wire lengths.

A: 1000mm [39in.], B: 3000mm [118in.]



#### Additional Parts (To be ordered separately)

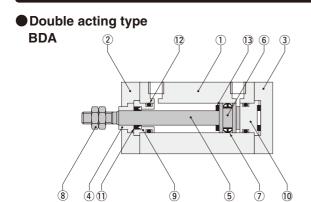
Mounting brackets Side mount ● Foot A mount ● Flange A Flange B

- The photographs above show head side mounting brackets.
- For the order codes, see p.125.
- Comes with 2 mounting screws.

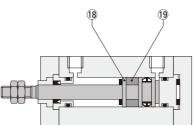


- For cylinder with magnet.
- For the order code, see p.128
- Comes with 2 mounting screws

Operation Typ	oe, Bore S	ize, and Stroke	mm
Operation type	Bore size	Standard strokes	
5	6		
Double acting type	10	5, 10, 15, 20, 25, 30	
турс	16		
Single acting	6		
push type Single acting	10	5, 10, 15	
pull type	16		
5	6		
Double acting double rod type	10	5, 10, 15, 20, 25, 30	
	16		

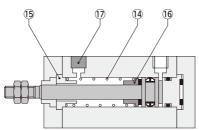


● Cylinder with magnet double acting type BDAS

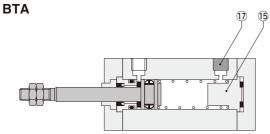


Single acting push type

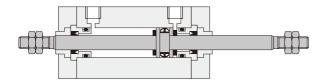




Single acting pull type



● Double acting double rod type BDAD



## **Major Parts and Materials**

NI.	D. I.	Materia	als					
No.	Parts	Standard specification	Non-ion specification					
1	Body	Aluminum alloy (anodized)	←					
2	Rod cover Note	PBT	Aluminum alloy (black anodized)					
3	Head cover Note	PBT	Aluminum alloy (black anodized)					
4	Rod bushing	Oil impregnated bronze	Special steel					
(5)	Piston rod	Stainless steel	←					
6	Piston	Brass	Aluminum					
7	Piston seal	Synthetic rubber (NBR)	←					
8	Rod end nut	Steel (electric nickel plated)	<b>←</b>					
9	Seal case	Brass	Special steel					
10	Сар	Polyacetal	←					
11)	Rod seal	Synthetic rubber (NBR)	<b>←</b>					
12	O-ring	Synthetic rubber (NBR)	<b>←</b>					
13	Bumper	Synthetic rubber (NBR)	←					
14)	Spring	Steel (zinc plated)	←					
15)	Spring holder	Brass	Aluminum					
16	Collar	Brass	Aluminum					
17	Filter	Foamed metal	←					
18	Support	Brass	Aluminum					
10	Magnet	$\phi$ 6: Sintered alloy magnet						
19	Magnet	$\phi$ 10 · $\phi$ 16: Plastic magnet	<b>←</b>					

Note: Only the foot A mount is steel (black zinc plated).

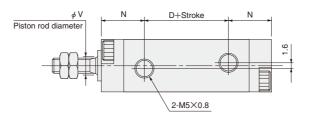
Flange A and flange B mounts are aluminum alloy (black anodized).

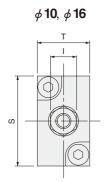
#### **Seals**

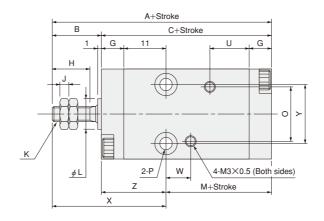
Bore size mm [in.]	Rod seal	Piston seal	O-ring
6 [0.236]	NY-6×3×2	COP-6L	8.4×6×1.2
10 [0.394]	NY-8×5×2	COP-10L	10×7.6×1.2
16 [0.630]	NY-9×6×2	COP-16L	16×13×1.5

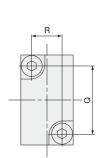
## ● Side mount BDA Bore size X Stroke



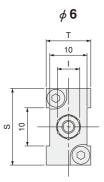


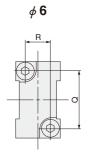






 $\phi$  10,  $\phi$  16

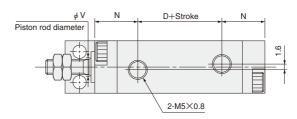


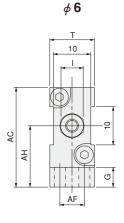


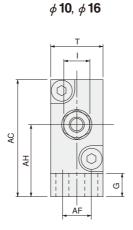
Type	Star	ndard	l cylir	nder	Cylin	der w	ith ma	gnet																				
Code Bore mm [in.]	А	С	D	М	A	С	D	М	В	G	Н	ı	J	K	L	N	0	Р	Q	R	S	Т	U	٧	W	X	Y	Z
6 [0.236]	38	28	8	12	43	33	13	17	10	5	7	5.5	1.8	M3×0.5	6 _0.05	10	14	φ 3.5 Counterbore φ 6 Depth4.2 (Both sides)	15	7	20	12		3	C E	26	12	16
10 [0.394]	43	30	7	13	48	35	12	18	13	6	10	7	2.4	M4×0.7	8 _0.05	11.5	15	φ 3.5 Counterbore φ 6 Depth3.2 (Both sides)	18	8	24	14	10.5	5	6.5	30	16	17
16 [0.630]	48	33	8	15	53	38	13	20	15	7	12	8	3.2	M5×0.8	10 _0.05	12.5	19	φ 4.5 Counterbore φ 7.6 Depth4.2 (Both sides)	25	12	33	20		6	7.5	33	24	18

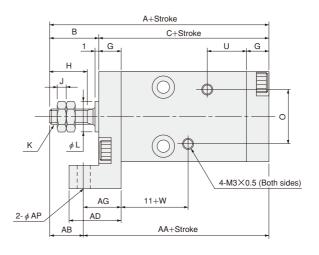
● Foot A mount BDA Bore size X Stroke -1A



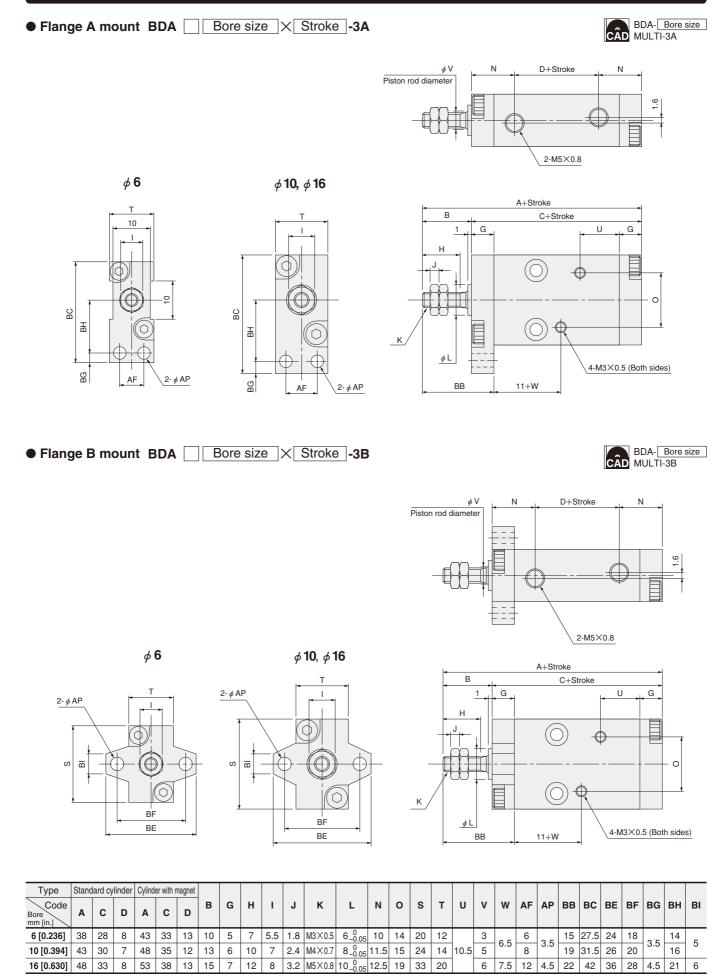








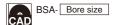
Туре	Sta	ndard	l cylin	der	Cyli	nder w	ith ma	gnet																				
Code Bore mm [in.]	A	С	D	AA	A	С	D	AA	В	G	Н	-	J	К	L	N	0	Т	U	٧	W	АВ	AC	AD	AF	AG	АН	AP
6 [0.236]	38	28	8	32	43	33	13	37	10	5	7	5.5	1.8	M3×0.5	6 _0.05	10	14	12		3	6.5	6	26	13	6	9	16	2.5
10 [0.394]	43	30	7	34	48	35	12	39	13	6	10	7	2.4	M4×0.7	8 _0.05	11.5	15	14	10.5	5	6.5	9	31	14	8	10	19	3.5
16 [0.630]	48	33	8	38	53	38	13	43	15	7	12	8	3.2	M5×0.8	10 _0.05	12.5	19	20		6	7.5	10	41.5	17	12	12	25	4.5

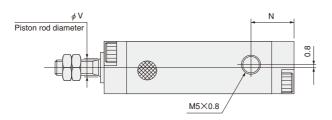


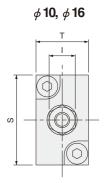
Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

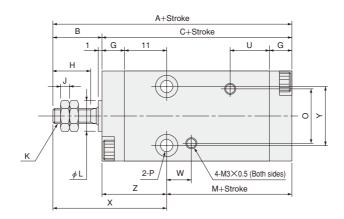
● Side mount BSA

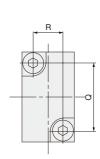
Bore size X Stroke



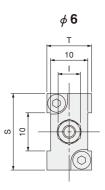


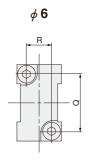






 $\phi$  10,  $\phi$  16

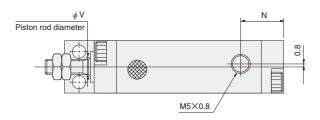


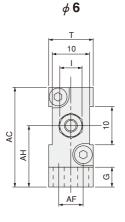


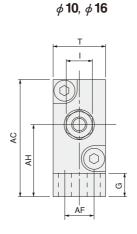
Type	Stand	lard cy	linder	Cylinde	er with r	nagnet																				
Code Bore mm [in.]	A	С	М	Α	С	М	В	G	Н	I	J	K	L	N	0	Р	Q	R	S	Т	U	٧	W	X	Y	Z
6 [0.236]	43	33	17	48	38	22	10	5	7	5.5	1.8	M3×0.5	6 _0.05	10	14	φ 3.5 Counterbore φ 6 Depth4.2 (Both sides)	15	7	20	12		3	C E	26	12	16
10 [0.394]	48	35	18	53	40	23	13	6	10	7	2.4	M4×0.7	8 _0.05	11.5	15	φ 3.5 Counterbore φ 6 Depth3.2 (Both sides)	18	8	24	14	10.5	5	6.5	30	16	17
16 [0.630]	53	38	20	58	43	25	15	7	12	8	3.2	M5×0.8	10 _0.05	12.5	19	$\phi$ 4.5 Counterbore $\phi$ 7.6 Depth4.2 (Both sides)	25	12	33	20		6	7.5	33	24	18

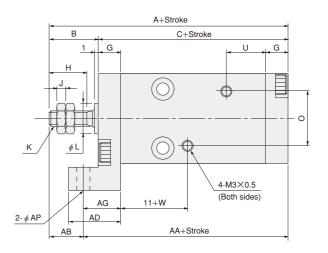
● Foot A mount BSA Bore size X Stroke -1A











Туре	Stand	dard cy	linder	Cylind	er with r	nagnet																				
Code Bore mm [in.]	А	С	AA	Α	С	AA	В	G	Н	I	J	К	L	N	0	Т	U	٧	W	АВ	AC	AD	AF	AG	АН	AP
6 [0.236]	43	33	37	48	38	42	10	5	7	5.5	1.8	M3×0.5	6 _0.05	10	14	12		3	6.5	6	26	13	6	9	16	2.5
10 [0.394]	48	35	39	53	40	44	13	6	10	7	2.4	M4×0.7	8 _0.05	11.5	15	14	10.5	5	0.5	9	31	14	8	10	19	3.5
16 [0.630]	53	38	43	58	43	48	15	7	12	8	3.2	M5×0.8	10 _0.05	12.5	19	20		6	7.5	10	41.5	17	12	12	25	4.5

CAC

43 33 48 38 10 5

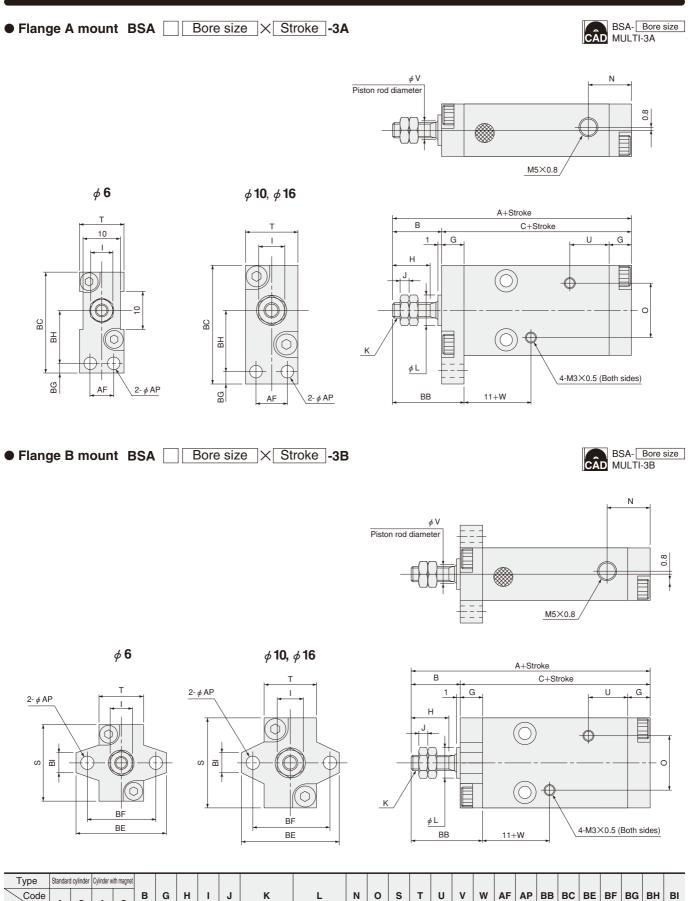
48 | 35 | 53 | 40 | 13 | 6 | 10 | 7 | 2.4

53 38 58 43 15 7 12 8 3.2

mm [in.]
6 [0.236]

10 [0.394]

16 [0.630]



Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the	
cylinder body of a standard 5mm [0.197in.] stroke cylinder.	

10 14 20 12

11.5 15 24

12.5 19 33 20

3

5

6 7.5 12 4.5 22 42 36 28 4.5 21 6

14 10.5

6.5

6

8

3.5

15 27.5 24

26 | 20

19 31.5

18

3.5

6 \_0.05

8 \_0.05

 $10_{-0.05}^{0}$ 

5.5 1.8

7

M3×0.5

M4×0.7

M5×0.8

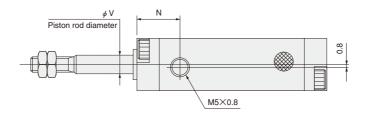
5

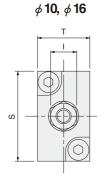
14

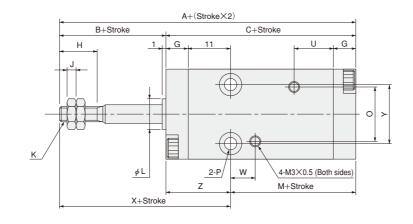
16

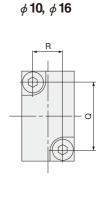
● Side mount BTA Bore size X Stroke

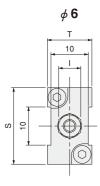


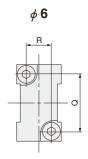








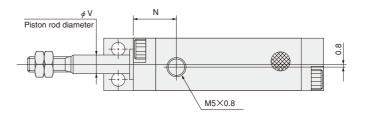


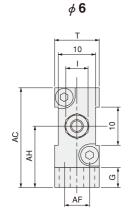


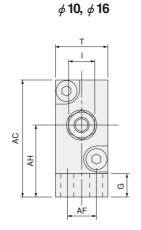
Туре	Stand	lard cy	linder	Cylind	er with r	nagnet																				
Code Bore mm [in.]	А	С	М	Α	С	М	В	G	H	I	J	K	L	N	0	Р	Q	R	s	Т	U	٧	W	Х	Υ	Z
6 [0.236]	43	33	17	48	38	22	10	5	7	5.5	1.8	M3×0.5	6 _0.05	10	14	$\phi$ 3.5 Counterbore $\phi$ 6 Depth4.2 (Both sides)	15	7	20	12		3	6.5	26	12	16
10 [0.394]	48	35	18	53	40	23	13	6	10	7	2.4	M4×0.7	8 _0.05	11.5	15	$\phi$ 3.5 Counterbore $\phi$ 6 Depth3.2 (Both sides)	18	8	24	14	10.5	5	0.5	30	16	17
16 [0.630]	53	38	20	58	43	25	15	7	12	8	3.2	M5×0.8	10 _0.05	12.5	19	φ 4.5 Counterbore φ 7.6 Depth4.2 (Both sides)	25	12	33	20		6	7.5	33	24	18

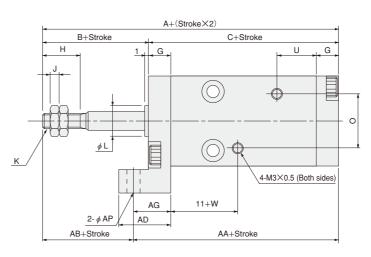
● Foot A mount BTA Bore size X Stroke -1A



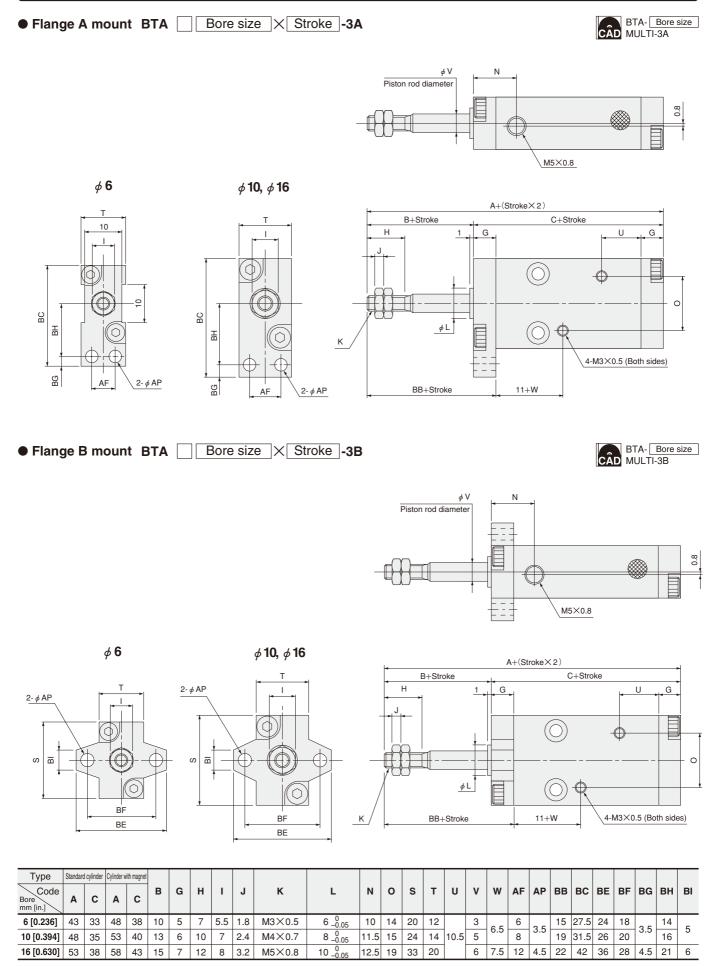






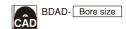


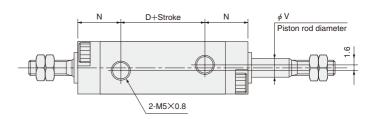
Туре	Stand	dard cy	linder	Cylind	er with n	nagnet																				
Code Bore mm [in.]	Α	С	AA	Α	С	AA	В	G	Н	I	J	K	L	N	0	Т	U	٧	W	АВ	AC	AD	AF	AG	АН	AP
6 [0.236]	43	33	37	48	38	42	10	5	7	5.5	1.8	M3×0.5	6 <sub>-0.05</sub>	10	14	12		3	6.5	6	26	13	6	9	16	3.5
10 [0.394]	48	35	39	53	40	44	13	6	10	7	2.4	M4×0.7	8 0	11.5	15	14	10.5	5	0.5	9	31	14	8	10	19	3.5
16 [0.630]	53	38	43	58	43	48	15	7	12	8	3.2	M5×0.8	10 0	12.5	19	20		6	7.5	10	41.5	17	12	12	25	4.5

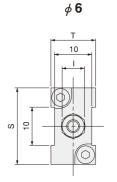


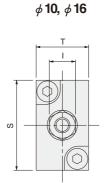
Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

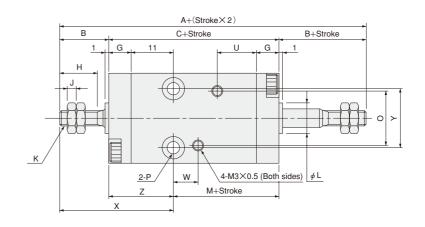
● Side mount BDAD Bore size X Stroke





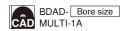


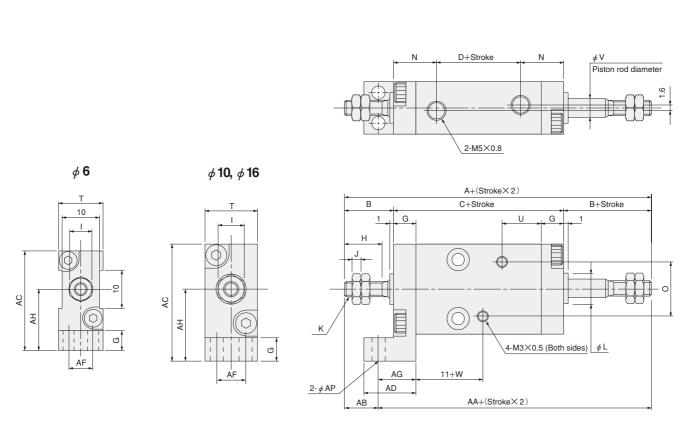




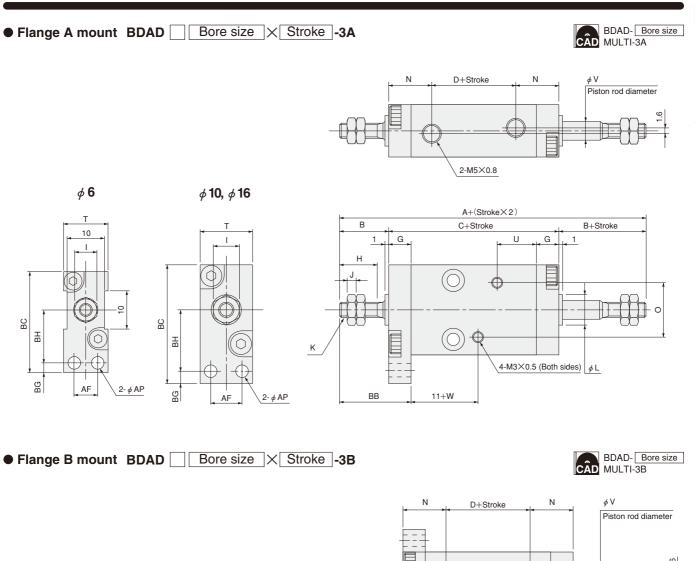
Туре	Sta	ndard	l cylir	nder	Cylin	ider w	ith ma	agnet																		
Code Bore mm [in.]	А	C	D	М	A	С	D	М	В	G	Н	-	7	K	L	N	0	Р	s	Т	U	٧	W	Х	Υ	Z
6 [0.236]	48	28	8	12	53	33	13	17	10	5	7	5.5	1.8	M3×0.5	6 _0.05	10	14	φ 3.5 Counterbore φ 6 Depth4.2 (Both sides)	20	12		3	6.5	26	12	16
10 [0.394]	56	30	7	13	61	35	12	18	13	6	10	7	2.4	M4×0.7	8 _0.05	11.5	15	φ 3.5 Counterbore φ 6 Depth3.2 (Both sides)	24	14	10.5	5	0.5	30	16	17
16 [0.630]	63	33	8	15	68	38	13	20	15	7	12	8	3.2	M5×0.8	10 _0.05	12.5	19	φ 4.5 Counterbore φ 7.6 Depth4.2 (Both sides)	33	20		6	7.5	33	24	18







Туре	Sta	ındard	l cylin	der	Cyli	nder w	ith ma	gnet																				
Code Bore mm [in.]	Α	С	D	АА	Α	С	D	AA	В	G	Н	I	J	K	L	N	0	Т	U	٧	W	АВ	AC	AD	AF	AG	АН	AP
6 [0.236]	48	28	8	42	53	33	13	47	10	5	7	5.5	1.8	M3×0.5	6 <sub>-0.05</sub>	10	14	12		3	6.5	6	26	13	6	9	16	3.5
10 [0.394]	56	30	7	47	61	35	12	52	13	6	10	7	2.4	M4×0.7	8 _0.05	11.5	15	14	10.5	5	0.5	9	31	14	8	10	19	3.5
16 [0.630]	63	33	8	53	68	38	13	58	15	7	12	8	3.2	M5×0.8	10 _0_05	12.5	19	20		6	7.5	10	41.5	17	12	12	25	4.5



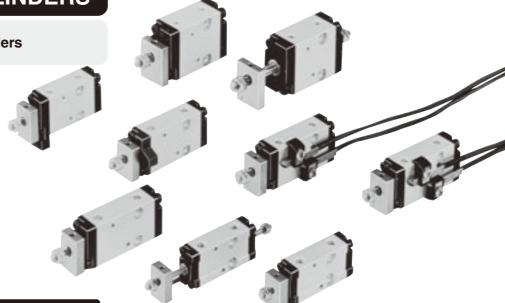
$\phi$ 6	φ <b>10</b> , φ <b>16</b>	le.	A+(Stroke×2)	ل
	T +	В	C+Stroke	B+Stroke
2- \( \phi \) AP	2- \( \text{AP} \)	H J G H BB	11+W 4-M3×0.5 (Both	sides) & L

2-M5×0.8

Type	Stand	lard cy	linder	Cylinde	er with r	nagnet																							
Code Bore mm [in.]	Α	С	D	Α	С	D	В	G	Н	I	J	K	L	N	0	S	Т	U	٧	W	AF	AP	ВВ	вс	BE	BF	BG	ВН	ВІ
6 [0.236]	48	28	8	53	33	13	10	5	7	5.5	1.8	M3×0.5	6_0.05	10	14	20	12		3	6.5	6	3.5	15	27.5	24	18	3.5	14	_
10 [0.394]	56	30	7	61	35	12	13	6	10	7	2.4	M4×0.7	8_0.05	11.5	15	24	14	10.5	5	0.5	8	3.5	19	31.5	26	20	3.5	16	3
16 [0.630]	63	33	8	68	38	13	15	7	12	8	3.2	M5×0.8	10_0.05	12.5	19	33	20		6	7.5	12	4.5	22	42	36	28	4.5	21	6

# **MULTI MOUNT CYLINDERS**

## **Non-rotating Cylinders**



#### **Symbols**

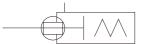
● Double acting type (BDAL)



Single acting push type (BSAL)



●Single acting pull type (BTAL) ● Double acting double rod type (BDADL)





## **Cylinder Thrust**

										١	l [lbf.]
Bore size	Piston rod	Opera	tion	Pressure area		Air ۱	oressi	ure 1	ИРа [	psi.]	
mm [in.]	diameter mm [in.]	type		mm² [in.²]	0.1 [15]	0.2 [29]	0.3 [44]	0.4 [58]	0.5 [73]	0.6 [87]	0.7 [102]
		Double	Push side	28.2 [0.0437]	-	5.6 [1.26]	8.5 [1.91]	11.3 [2.54]	14.1 [3.17]	16.9 [3.80]	19.7 [4.43]
6	3	acting type	Pull side	21.2 [0.0329]	-	4.2 [0.94]	6.4 [1.44]	8.5 [1.91]	10.6 [2.38]	12.7 [2.85]	14.8 [3.33]
[0.236]	[0.118]	Single acting p	oush type	28.2 [0.0437]	_	5.6 [1.26]	8.5 [1.91]	11.3 [2.54]	14.1 [3.17]	16.9 [3.80]	19.7 [4.43]
		Single acting p	oull type	21.2 [0.0329]	_	-	6.4 [1.44]	8.5 [1.91]	10.6 [2.38]	12.7 [2.85]	14.8 [3.33]
		Double	Push side	78.5 [0.1217]	7.9 [1.78]	15.7 [3.53]	23.6 [5.31]	31.4 [7.06]	39.3 [8.83]	47.1 [10.59]	55 [12.36]
10	5	Double acting type	Pull side	58.9 [0.0913]	5.9 [1.33]	11.8 [2.65]	17.7 [3.98]	23.6 [5.31]	29.5 [6.63]	35.3 [7.94]	41.2 [9.26]
[0.394]	[0.197]	Single acting p	oush type	78.5 [0.1217]	_	15.7 [3.53]	23.6 [5.31]	31.4 [7.06]	39.3 [8.83]	47.1 [10.59]	55 [12.36]
		Single acting p	oull type	58.9 [0.0913]	-	11.8 [2.65]	17.7 [3.98]	23.6 [5.31]	29.5 [6.63]	35.3 [7.94]	41.2 [9.26]
		Double	Push side	201 [0.312]	20.1 [4.52]	40.2 [9.04]	60.3 [13.56]	80.4 [18.07]	100.5 [22.59]	120.6 [27.11]	140.7 [31.63]
16	6	acting type	Pull side	172 [0.267]	17.2 [3.87]	34.4 [7.73]	51.6 [11.60]	68.8 [15.47]	86 [19.33]	103.2 [23.20]	120.4 [27.07]
[0.630]	10 2361	Single acting p	oush type	201 [0.312]	_	40.2 [9.04]	60.3 [13.56]	80.4 [18.07]	100.5 [22.59]	120.6 [27.11]	140.7 [31.63]
		Single acting p	oull type	172 [0.267]	-	34.4 [7.73]	51.6 [11.60]	68.8 [15.47]	86 [19.33]	103.2 [23.20]	120.4 [27.07]

Note: For the double acting double rod type, see the double acting type pull side.

## **Specifications**

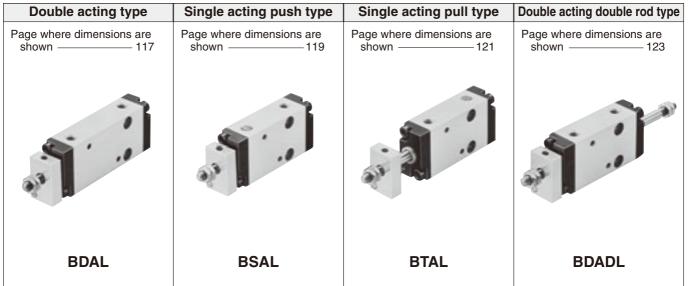
	re size mm [in.]	6 [0.236]	10 [0.394]	16 [0.630]
Item				
Media			Air	
	Double acting type	0.2~0.7 [29~102]	0.15~0.7 [22~102]	0.1~0.7 [15~102]
Operating pressure range	Single acting push type	0.25~0.7 [36~102]	0.2~0.7 [29~102]	0.15~0.7 [22~102]
MPa [psi.]	Single acting pull type	0.35~0.7 [51~102]	0.25~0.7 [36~102]	0.2~0.7 [29~102]
	Double acting double rod type	0.2~0.7 [29~102]	0.15~0.7 [22~102]	0.1~0.7 [15~102]
Proof pressure	MPa [psi.]		1.03 [149]	
Operating temperature r	ange °C [°F]	0	~60 [32~140	D]
Operating speed rang	ge mm/s [in./sec.]	50·	~500 [2.0~19	9.7]
Cushion		ı	Rubber bumpe	r
Lubrication			Not required ubrication is required Class 1 [ISO VG32	
Non-rotating acco	uracy	±2°	±1.5°	±1°
Port size			M5×0.8	
Stroke tolerance	mm [in.]		+1 [+0.03 0 [ 0	9]

## **Operation Type, Bore Size, and Stroke**

		mm
Operation type	Bore size	Standard strokes
	6	
Double acting type	10	5, 10, 15, 20, 25, 30
	16	
	6	
Single acting push type Single acting pull type	10	5, 10, 15
Onligie acting pull type	16	
	6	
Double acting double rod type	10	5, 10, 15, 20, 25, 30
	16	

## **Spring Return Force (Only for Single Acting Type)**

				N [lbf.]
Item		Zero stroke		End of stroke
Bore size mm [in.]	5	10	15	5, 10, 15
6 [0.236]	3.9 [0.88]	2.9 [0.65]	2.0 [0.45]	4.9 [1.10]
10 [0.394]	6.9 [1.55]	4.9 [1.10]	2.9 [0.65]	9.8 [2.20]
16 [0.630]	17.7 [3.98]	13.7 [3.08]	9.8 [2.20]	21.6 [4.86]
16 [0.630]	17.7 [3.98]	13.7 [3.08]	9.8 [2.20]	21.6 [4.86]



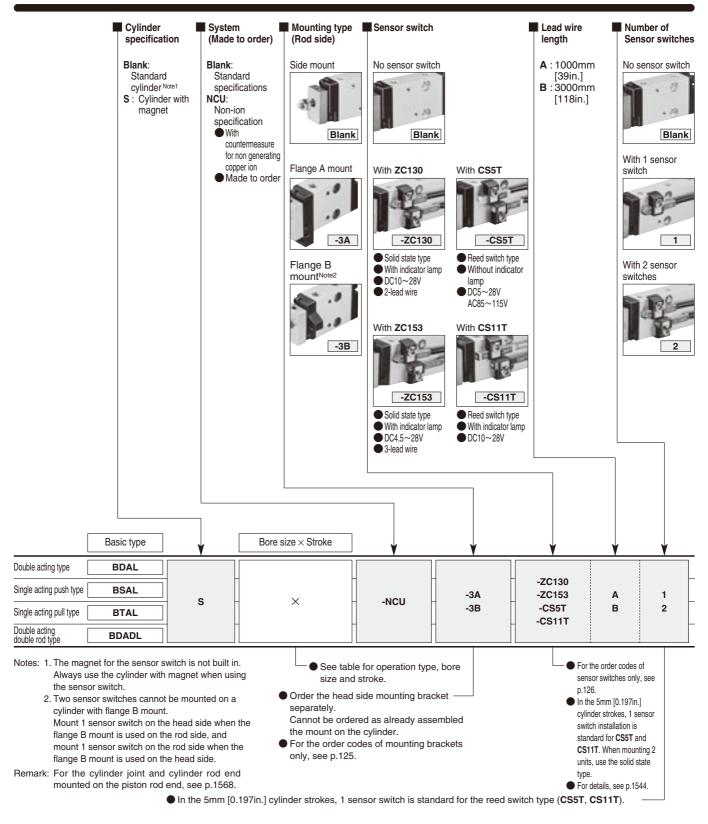
#### Mass

												g [oz.]
			Mass of s	ide mount			Addition	al mass				
Operation	Bore size	Stroke	Standard	Cylinder	Double	With 1 sensor switch	Rod sid	e mounting	bracket	Head sid	le mounting	g bracket
type	mm [in.]	mm	cylinder	with	rod	(including mounting bracket)	Foot A Note	Flange A	Flange B	Foot A	Flange A	Flange B
			_	magnet		ZC130 ZC153 CS5T CS11T	mount	mount	mount	mount	mount	mount
		5	31 [1.09]	34 [1.20]								
		10	34 [1.20]	37 [1.31]								
	6	15	37 [1.31]	40 [1.41]	4 [0.14]	20 [0.71]	10 [0.35]	1 [0.04]	1 [0.04]	15 [0.53]	5 [0.18]	5 [0.18]
	[0.236]	20	40 [1.41]	43 [1.52]	. []	[]	[]	. [0.0.1]	. []	[]	. []	- []
		25	43 [1.52]	46 [1.62]								
		30	46 [1.62]	49 [1.73]								
ре		5	51 [1.80]	57 [2.01]								
g t		10	55 [1.94]	61 [2.15]								
Double acting type	10	15	59 [2.08]	65 [2.29]	8 [0.28]	20 [0.71]	16 [0.56]	2 [0.07]	2 [0.07]	24 [0.85]	8 [0.28]	8 [0.28]
<u>е</u>	[0.394]	20	63 [2.22] 69 [2.43] 67 [2.36] 73 [2.57] 71 [2.50] 77 [2.72] 104 [3.67] 117 [4.13] 111 [3.92] 124 [4.37]		0 [0.20]	20 [0.7.1]	[0.00]	_[0.0.]	_ [0.0.]	_ [0.00]	0 [0.20]	0 [0.20]
qno		25	67 [2.36]	73 [2.57]								
Ω		30										
		5	104 [3.67]	117 [4.13]								
		10	111 [3.92]	124 [4.37]								
	16	15	118 [4.16]	131 [4.62]	16 [0.56]	20 [0.71]	33 [1.16]	4 [0.14]	4 [0.14]	53 [1.87]	17 [0.60]	17 [0.60]
	[0.630]	20	125 [4.41]	138 [4.87]	10 [0.00]	20 [0.71]	00 [1.10]	4 [0.14]	4 [0.14]	00 [1.07]	17 [0.00]	17 [0.00]
		25										
		30	139 [4.90]	152 [5.36]								
	6	5	35 [1.23]	145 [5.11] 152 [5.36] 38 [1.34]								
,pe	[0.236]	10	38 [1.34]	41 [1.45]	_	20 [0.71]	_	1 [0.04]	1 [0.04]	15 [0.53]	5 [0.18]	5 [0.18]
sh ty	[0]	15	41 [1.45]	44 [1.55]								
snd	10	5	57 [2.01]	63 [2.22]								
iing	[0.394]	10	61 [2.15]	67 [2.36]	_	20 [0.71]	_	2 [0.07]	2 [0.07]	24 [0.85]	8 [0.28]	8 [0.28]
Single acting push type	[0.00.1]	15	65 [2.29]	71 [2.50]								
ngle	16	5	115 [4.06]	128 [4.51]								
Sir	16 [0.630]	10	122 [4.30]	135 [4.76]	_	20 [0.71]	_	4 [0.14]	4 [0.14]	53 [1.87]	17 [0.60]	17 [0.60]
	[0.000]	15	129 [4.55]	142 [5.01]								
	6	5	37 [1.31]	40 [1.41]								
96	6 [0.236]	10	40 [1.41]	43 [1.52]	_	20 [0.71]	_	1 [0.04]	1 [0.04]	15 [0.53]	5 [0.18]	5 [0.18]
= ty	[0.200]	10 40 [1.41] 43 [1.52] 15 43 [1.52] 46 [1.62]										
lnd t	10	5	60 [2.12]	66 [2.33]								
ting	10 [0.394]	10	64 [2.26]	70 [2.47]	_	20 [0.71]	_	2 [0.07]	2 [0.07]	24 [0.85]	8 [0.28]	8 [0.28]
e ac	[0.00.]	15	68 [2.40]	74 [2.61]								
ingl	16	5	125 [4.41]	138 [4.87]								
ι <u>ν</u>	[0.236] 10 [0.394] 16 [0.630]			145 [5.11]	_	20 [0.71]	-	4 [0.14]	4 [0.14]	53 [1.87]	17 [0.60]	17 [0.60]
	[0.000]	15	139 [4.90]	152 [5.36]								

Note: Can be installed only on the opposite the rod side with the non-rotation plate of a double rod cylinder. Calculation example: To add 2 sensor switches to the cylinder with magnet, double acting type BDALS10 $\times$ 20, 69+(20 $\times$ 2)=109g [3.84oz.]

Remark: There are 2 types of sensor switch lead wire lengths.

A: 1000mm [39in.], B: 3000mm [118in.]



#### Additional Parts (To be ordered separately)



- The photographs above show head side mounting brackets.
- For the order codes, see p.125.
- Comes with 2 mounting screws.

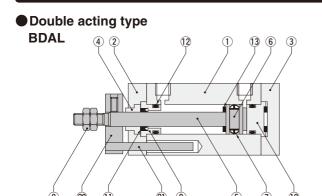




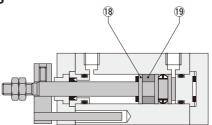
- For cylinder with magnet. For the order code, see p.128.
- Comes with 2 mounting screws

## Operation Type, Bore Size, and Stroke

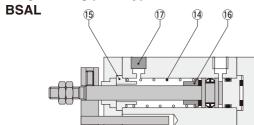
mm Operation type Bore size Standard strokes 6 Double acting 10 5, 10, 15, 20, 25, 30 type 16 Single acting 6 push type 10 5, 10, 15 Single acting 16 pull type 6 Double acting 10 5, 10, 15, 20, 25, 30 double rod type 16



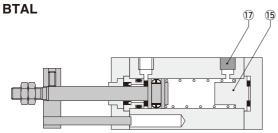
Cylinder with magnet double acting type BDALS



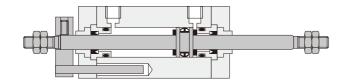
Single acting push type



Single acting pull type



Double acting double rod type BDADL



## **Major Parts and Materials**

No.	Parts	Materi	1
		Standard specification	Non-ion specification
1	Body	Aluminum alloy (anodized)	←
2	Rod cover Note	Aluminum alloy (black anodized)	←
3	Head cover Note	PBT	Aluminum alloy (black anodized)
4	Rod bushing	Oil impregnated bronze	Special steel
(5)	Piston rod	Stainless steel	-
6	Piston	Brass	Aluminum
7	Piston seal	Synthetic rubber(NBR)	-
8	Rod end nut	Steel (electric nickel plated)	←
9	Seal case	Brass	Special steel
10	Сар	Polyacetal	←
11)	Rod seal	Synthetic rubber (NBR)	-
12	O-ring	Synthetic rubber (NBR)	←
13	Bumper	Urethane rubber	←
14	Spring	Steel (zinc plated)	←
15	Spring holder	Brass	Aluminum
16	Collar	Brass	Aluminum
17	Filter	Foamed metal	<b>←</b>
18	Support	Brass	Aluminum
(19)	Magnet	$\phi$ 6: Sintered alloy magnet	_
	iviagriet	φ 10, φ 16: Plastic magnet	
20	Plate	Brass (electric nickel plated)	Steel (nickel plated)
21)	Guide pin	Stainless steel	<b>←</b>

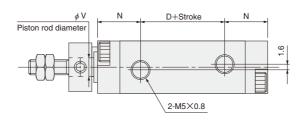
Note: Only the foot A mount is steel (black zinc plated).

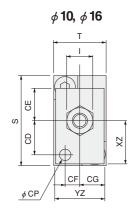
#### **Seals**

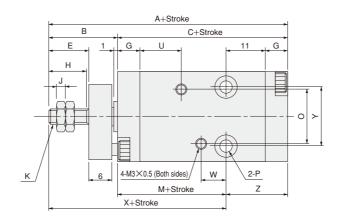
Bore size mm [in.]	Rod seal	Piston seal	O-ring
6 [0.236]	NY-6×3×2	COP-6L	8.4×6×1.2
10 [0.394]	NY-8×5×2	COP-10L	10×7.6×1.2
16 [0.630]	NY-9×6×2	COP-16L	16×13×1.5

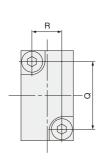
● Side mount BDAL Bore size X Stroke



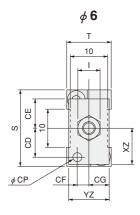


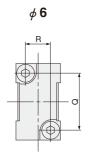






 $\phi$  10,  $\phi$  16

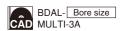


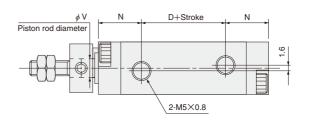


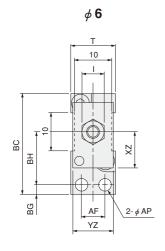
Type	Sta	anda	rd c	ylind	der	Cyli	nder	with	mag	gnet																				
Code Bore mm [in.]	A	С	D	М	x	A	С	D	М	X	В	Е	G	H	_	J	K	L	N	0	Р	Q	R	S	Т	U	٧	W	Υ	Z
6 [0.236]	43	28	8	12	27	48	33	13	17	32	15	7.5	5	7	5.5	1.8	M3×0.5	6 _0.05	10	14	φ 3.5 Counterbore φ 6 Depth4.2 (Both sides)	15	7	20	12		3	C E	12	16
10 [0.394]	48	30	7	13	31	53	35	12	18	36	18	10.5	6	10	7	2.4	M4×0.7	8 _0.05	11.5	15	φ 3.5 Counterbore φ 6 Depth3.2 (Both sides)	18	8	24	14	10.5	5	6.5	16	17
16 [0.630]	53	33	8	15	35	58	38	13	20	40	20	12.5	7	12	8	3.2	M5×0.8	10 _0.05	12.5	19	φ 4.5 Counterbore φ 7.6 Depth4.2 (Both sides)	25	12	33	20		6	7.5	24	18

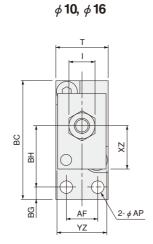
Code Bore mm [in.]	CD	CE	CF	CG	СР	XZ	YZ
6 [0.236]	7.5	7.5	3.5	5.5	2.5	9.5	11
10 [0.394]	9	8.5	4	6.5	3	11.5	13
16 [0.630]	12.5	9	6	9.5	4	16	19

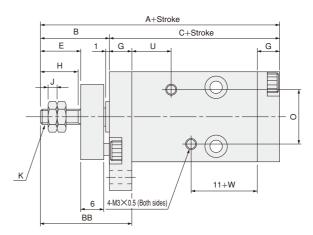






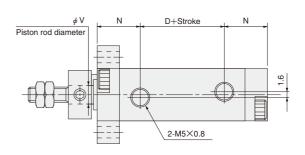


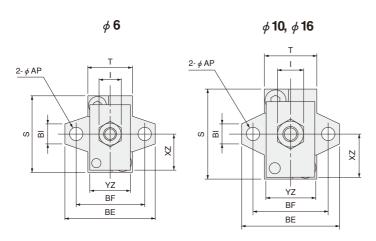


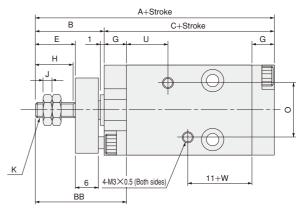


● Flange B mount BDAL Bore size X Stroke -3B





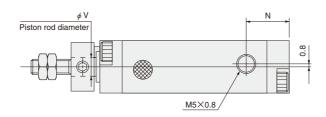


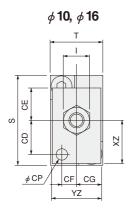


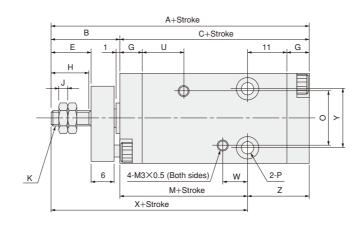
Type	Stand	dard cyl	inder	Cylinde	er with n	nagnet																										
Code Bore mm [in.]	A	С	D	Α	С	D	В	Е	G	Н	I	J	K	L	N	0	S	Т	U	٧	W	AF	AP	ВВ	вс	BE	BF	BG	вн	ВІ	XZ	YZ
6 [0.236]	43	28	8	48	33	13	15	7.5	5	7	5.5	1.8	M3×0.5	6_0.05	10	14	20	12		3	6.5	6	3.5	20	27.5	24	18	3.5	14		9.5	11
10 [0.394]	48	30	7	53	35	12	18	10.5	6	10	7	2.4	M4×0.7	8_0.05	11.5	15	24	14	10.5	5	0.5	8	3.5	24	31.5	26	20	3.5	16	5	11.5	13
16 [0.630]	53	33	8	58	38	13	20	12.5	7	12	8	3.2	M5×0.8	10_0.05	12.5	19	33	20		6	7.5	12	4.5	27	42	36	28	4.5	21	6	16	19

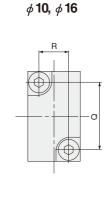
● Side mount BSAL Bore size X Stroke

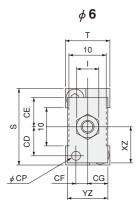


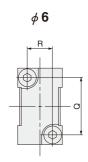






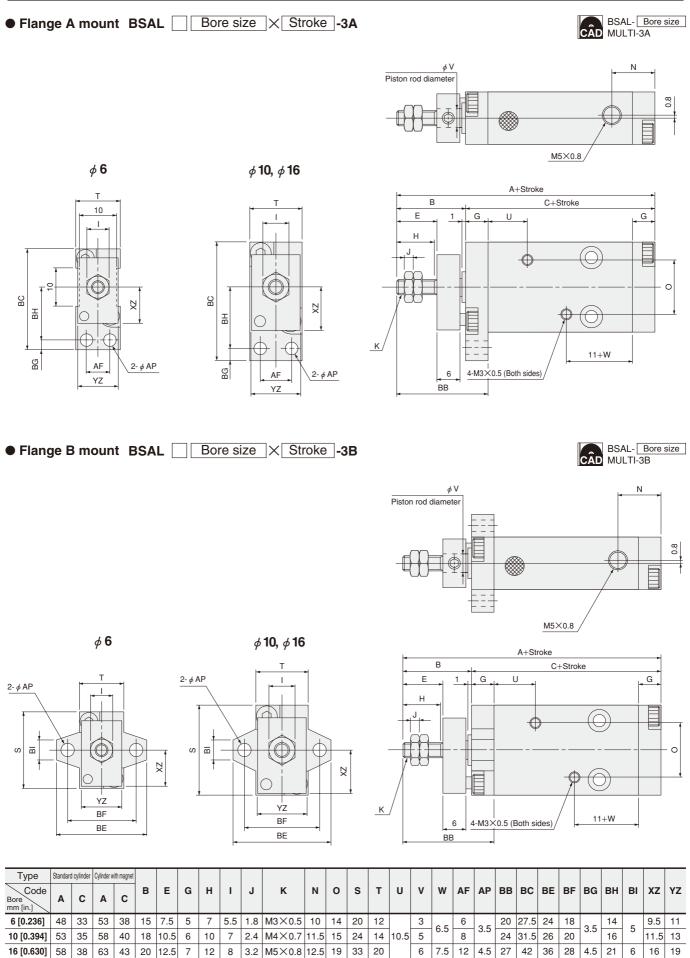






Type	Star	ndard	l cyli	nder	Cylin	der w	ith ma	gnet																			
Code Bore mm [in.]	А	С	М	Х	A	С	М	x	В	Е	G	Н	-	J	K	N	0	Р	Q	R	S	Т	U	٧	W	Υ	Z
6 [0.236]	48	33	17	32	53	38	22	37	15	7.5	5	7	5.5	1.8	M3×0.5	10	14	φ 3.5 Counterbore φ 6 Depth4.2 (Both sides)	15	7	20	12		3	6.5	12	16
10 [0.394]	53	35	18	36	58	40	23	41	18	10.5	6	10	7	2.4	M4×0.7	11.5	15	φ 3.5 Counterbore φ 6 Depth3.2 (Both sides)	18	8	24	14	10.5	5	0.5	16	17
16 [0.630]	58	38	20	40	63	43	25	45	20	12.5	7	12	8	3.2	M5×0.8	12.5	19	φ 4.5 Counterbore φ 7.6 Depth4.2 (Both sides)	25	12	33	20		6	7.5	24	18

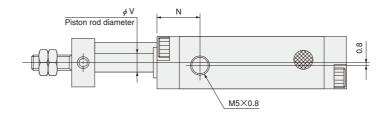
Code Bore mm [in.]	CD	CE	CF	CG	СР	XZ	YZ
6 [0.236]	7.5	7.5	3.5	5.5	2.5	9.5	11
10 [0.394]	9	8.5	4	6.5	3	11.5	13
16 [0.630]	12.5	9	6	9.5	4	16	19

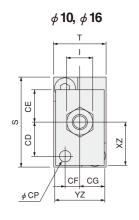


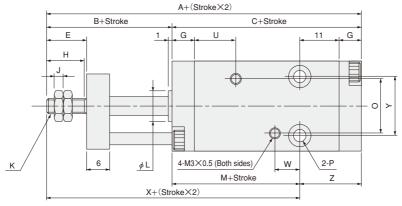
Note: The 4-M3 × 0.5 female thread (for sensor switch mounting) in the drawing should not be used for mounting the cylinder. Moreover, it is not available in the cylinder body of a standard 5mm [0.197in.] stroke cylinder.

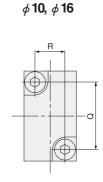


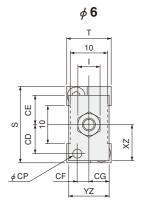


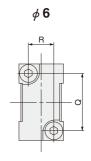






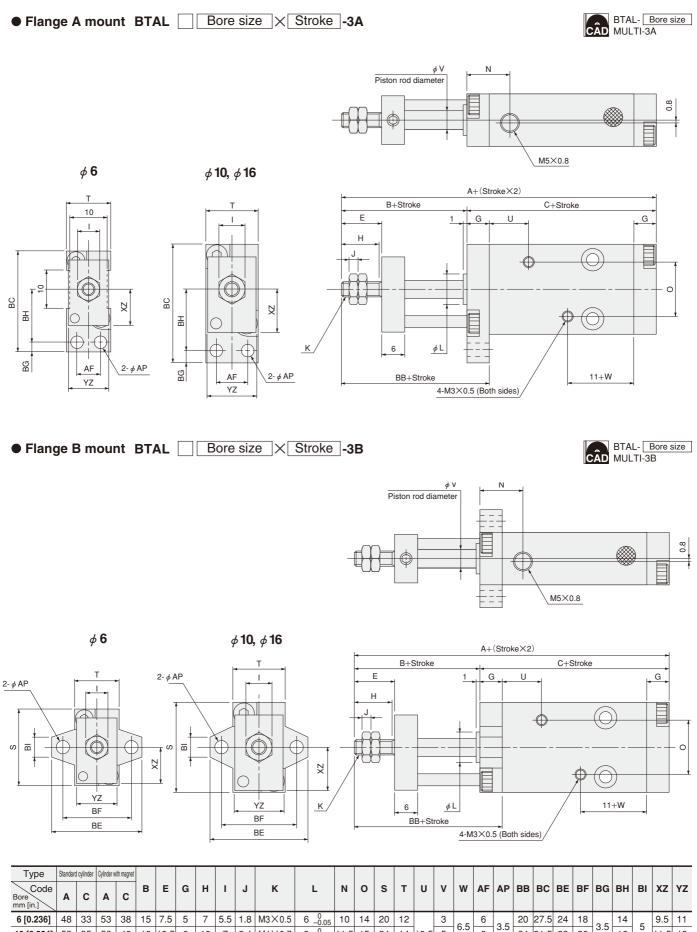






Type	Star	ndard	d cyli	nder	Cylin	der w	ith ma	gnet																				
Code Bore mm [in.]	А	С	M	х	A	С	М	x	В	Е	G	Н	I	J	K	L	N	0	Р	Q	R	S	Т	U	٧	W	Υ	Z
6 [0.236]	48	33	17	32	53	38	22	37	15	7.5	5	7	5.5	1.8	M3×0.5	6 _0.05	10	14	φ 3.5 Counterbore φ 6 Depth4.2 (Both sides)	15	7	20	12		3	C E	12	16
10 [0.394]	53	35	18	36	58	40	23	41	18	10.5	6	10	7	2.4	M4×0.7	8 _0.05	11.5	15	φ 3.5 Counterbore φ 6 Depth3.2 (Both sides)	18	8	24	14	10.5	5	6.5	16	17
16 [0.630]	58	38	20	40	63	43	25	45	20	12.5	7	12	8	3.2	M5×0.8	10 _0.05	12.5	19	φ 4.5 Counterbore φ 7.6 Depth4.2 (Both sides)	25	12	33	20		6	7.5	24	18

Code Bore mm [in.]	CD	CE	CF	CG	СР	XZ	YZ
6 [0.236]	7.5	7.5	3.5	5.5	2.5	9.5	11
10 [0.394]	9	8.5	4	6.5	3	11.5	13
16 [0.630]	12.5	9	6	9.5	4	16	19



24

33 20

14 10.5

5

6 7.5 12 4.5 27

8

24 31.5 26

42 36

20

28 4.5 21 6 16

16

8 \_0 11.5 15

7

18 10.5

20 12.5

6 10

7 12

10 [0.394]

16 [0.630]

53 | 35 | 58 | 40

58 38 63 43

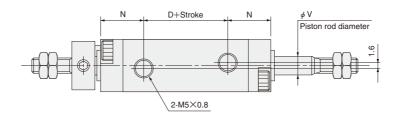
2.4 M4×0.7

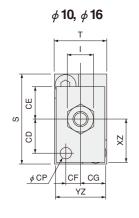
8 3.2 M5×0.8 10 <sub>-0.05</sub> 12.5 19

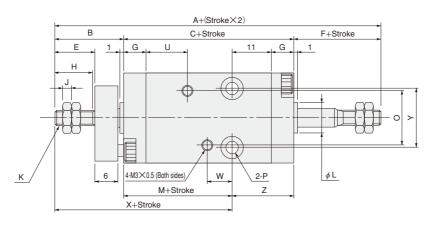
11.5 13

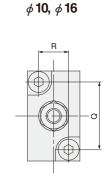


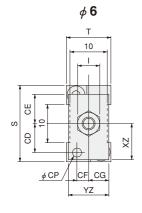


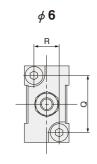






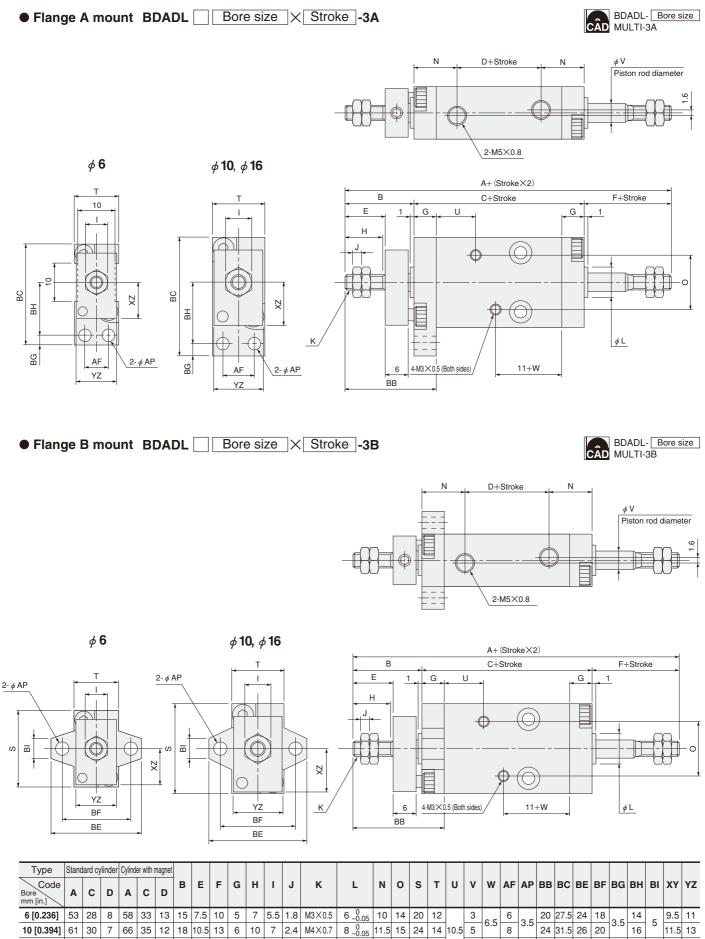






Type	Sta	anda	ard c	ylind	der	Су	linde	r with	mag	net																					
Code Bore mm [in.]	A	С	D	М	x	A	С	D	М	X	В	Е	F	G	Н	ı	J	K	L	N	0	Р	Q	R	S	Т	U	٧	W	Υ	Z
6 [0.236]	53	28	8	12	27	58	33	13	17	32	15	7.5	10	5	7	5.5	1.8	M3×0.5	6 _0.05	10	14	φ 3.5 Counterbore φ 6 Depth4.2 (Both sides)	15	7	20	12		3	C E	12	16
10 [0.394]	61	30	7	13	31	66	35	12	18	36	18	10.5	13	6	10	7	2.4	M4×0.7	8 _0.05	11.5	15	φ 3.5 Counterbore φ 6 Depth3.2 (Both sides)	18	8	24	14	10.5	5	6.5	16	17
16 [0.630]	68	33	8	15	35	73	38	13	20	40	20	12.5	15	7	12	8	3.2	M5×0.8	10 _0.05	12.5	19	φ 4.5 Counterbore φ 7.6 Depth4.2 (Both sides)	25	12	33	20		6	7.5	24	18

Code Bore mm [in.]	CD	CE	CF	CG	СР	XZ	YZ
6 [0.236]	7.5	7.5	3.5	5.5	2.5	9.5	11
10 [0.394]	9	8.5	4	6.5	3	11.5	13
16 [0.630]	12.5	9	6	9.5	4	16	19



8 3.2 M5×0.8 10 0 12.5 19 33 20

6 7.5

12 4.5 27

42 36 28 4.5 21

**16 [0.630]** 68 33

8

73 38 13 20 12.5 15

7 12

6 16 19

## **MOUNTING BRACKETS**

**Rod Side Mounting Bracket, Head Side Mounting Bracket** 









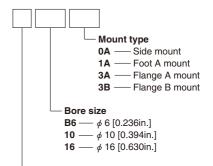
#### **Mounting Bracket Model (Order Codes)**

Mounting location	\ ~U/~ \	Mounting brackets	Side mount	Foot A mount	Flange A mount	Flange B mount
	BDA	6 [0.236]	DB60A	DB61A	DB63A	DB63B
ø)	BSA□ BTA□	10 [0.394]	D100A	D101A	D103A	D103B
BTAL BDAD BSAL BTAL BDADL BDADL	16 [0.630]	D160A	D161A	D163A	D163B	
	6 [0.236]	LB60A	_	LB63A	LB63B	
		10 [0.394]	L100A	_	L103A	L103B
		16 [0.630]	L160A	_	L163A	L163B
All types except	All to	6 [0.236]	BB60A	BB61A	BB63A	BB63B
s pg	All types except double rod type	10 [0.394]	B100A	B101A	B103A	B103B
Head	acable for type	16 [0.630]	B160A	B161A	B163A	B163B

Remarks: 1. All mounting brackets come with 2 mounting screws

- 2. Order separately for all head side mounting brackets.
- 3. For the order codes of rod side mounting brackets assembled with cylinders, see p.99 and 115.
- 4. No rod side foot A mount for the non-rotating cylinder is available. For non-rotating double rod cylinders, however, a separately ordered foot A mount can be installed on the rod side opposite the non-rotation plate.
- 5. A rod bushing is assembled into the rod side mounting bracket.

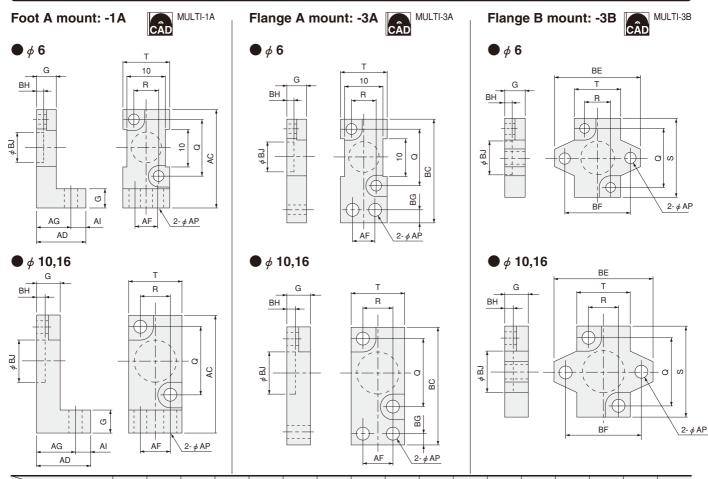
#### How to read the codes



Applicable cylinder

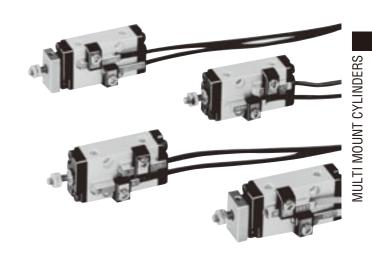
- D—BDA □, BSA □, BTA □, and BDAD □ (for rod side)
- $L-BDAL \square$ ,  $BSAL \square$ ,  $BTAL \square$ , and **BDADL** ☐ (for rod side)
- B-All types except double rod type (for head side)

#### **Dimensions of Head Side Mounting Bracket (mm)**



## **SENSOR SWITCHES**

Solid State Type, Reed Switch Type



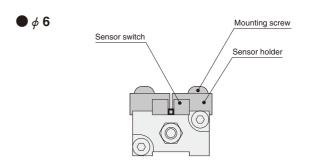
## **Order Codes (for Sensor Switches Only)**

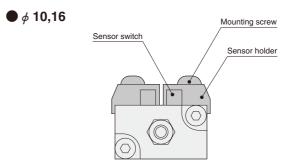
	Sensor switches		With sensor holder-		
Solid state type with indicator lamp DC10~28V	ZC130				
Solid state type with indicator lamp DC4.5~28V	ZC153	A	-BDAS6		
Reed switch type DC5~28V without indicator lamp AC85~115V	CS5T	В	-BDAS10		
Reed switch type with indicator lamp DC10~28V	CS11T				
●A :1000mm [39in.] ●B :3000mm [118in.]					
★ Order codes of sensor holders only  For $\phi$ 6 cylinder — C1-BDAS6 For $\phi$ 10 cylinder — C1-BDAS10 For $\phi$ 16 cylinder — C1-BDAS16  -BDAS16 : For $\phi$ 10 cylinder — C1-BDAS16					

• For sensor switch details, see p.1544.

# Moving Sensor Switch

- Loosening mounting screw allows the sensor switch to be moved freely in the cylinder's axial direction.
- Tighten the mounting screw with a tightening torque of 19.6N·cm [1.73in·lbf] or less.





# Minimum Cylinder Strokes When Using Sensor Switches

- (					
					mm [in.]
	Bore size	Solid state type	e sensor switch	Reed switch type sensor switch	
	Bole Size	Mounting 2 pcs.	Mounting 1 pc.	Mounting 2 pcs.	Mounting 1 pc.
	6 [0.236]				
	10 [0.394]	5	5	10	5
-	16 [0.630]				

Remark: Two sensor switches cannot be mounted on a cylinder with flange B mount.

Mount 1 sensor switch on the head side when the flange B mount is used on the rod side, and mount 1 sensor switch on the rod side when the flange B mount is used on the head side.

## Sensor Switch Operating Range, Response Differential, and Maximum Sensing Location

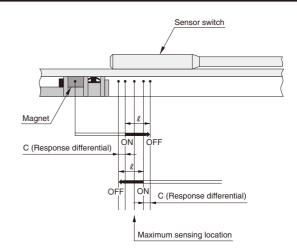
Operating range: \( \ell \) The distance the piston travels in one direction, while the switch is in the ON position.

Response differential: C

The distance between the point where the piston turns the switch ON, and the point where the switch is turned OFF as the piston travels in the opposite direction.

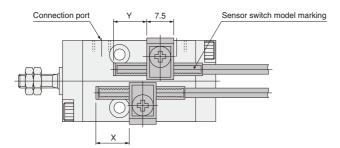
				mm [in.]	
Bore size	ZC130□	,ZC153□	CS5T□,CS11T□		
Bore Size	Operating range	Response differential	Operating range	Response differential	
6 [0.236]	2.0~3.0	0.3 [0.012]	4.8~7.2	1.3 [0.051]	
	[0.079~0.118]	or less	[0.189~0.283]	or less	
10 [0.394]	2.0~3.0	0.3 [0.012]	5.8~8.3	2.0 [0.079]	
	[0.079~0.118]	or less	[0.228~0.327]	or less	
16 [0.630]	2.5~4.0	0.3 [0.012]	7.5~9.4	2.5 [0.098]	
	[0.098~0.157]	or less	[0.295~0.370]	or less	

Remark: The above table shows reference values.

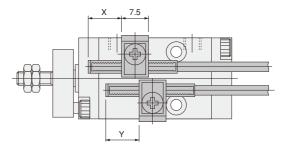


#### **Mounting Location of End of Stroke Detection Sensor Switch**

- Cylinder with magnet
- Double rod cylinder with magnet



- Non-rotating cylinder with magnet
- Non-rotating double rod cylinder



Double acting type (Including double rod cylinders)
---

Double acting type (Including double rod cylinders) mm [in.					
Bore size	Mounting	S	el		
Bore size	location	ZC130□, ZC153□	CS5T□	CS11T□	
6 [0.236]	Х	13.0 [0.512]	11.5 [0.453]	15 [0.591]	
10 [0.394]	Υ	8.0 [0.315]	6.5 [0.256]	10 [0.394]	
16 [0.630]	Х	14.0 [0.551]	12.5 [0.492]	16 [0.630]	
	Υ	9.0 [0.354]	7.5 [0.295]	11 [0.433]	

■Single acting push type mm [in					
Bore size	Mounting	S	ensor switch mode	el	
	location	ZC130□, ZC153□	CS5T□	CS11T□	
6 [0.236]	Х	8.0 [0.315]	6.5 [0.256]	10 [0.394]	
10 [0.394]	Υ	8.0 [0.315]	6.5 [0.256]	10 [0.394]	
10 70 0007	Х	9.0 [0.354]	7.5 [0.295]	11 [0.433]	

7.5 [0.295]

9.0 [0.354]

Single acting pull type mm [in.]						
Bore size	Mounting	S	el			
	location	ZC130□, ZC153□	CS5T□	CS11T		
6 [0.236]	Х	13.0 [0.512]	11.5 [0.453]	15 [0.591]		
10 [0.394]	Υ	13.0 [0.512]	11.5 [0.453]	15 [0.591]		
16 [0.630]	Χ	14.0 [0.551]	12.5 [0.492]	16 [0.630]		
	Υ	14.0 [0.551]	12.5 [0.492]	16 [0.630]		

Double acting type (Including double rod cylinders)

Double	mm [in.]			
Bore size	Mounting	S	el	
Bore size	location	ZC130 □,ZC153 □	CS5T□	CS11T
6 [0.236]	Х	6.0 [0.236]	4.5 [0.177]	8 [0.315]
10 [0.394]	Υ	1.0 [0.039]	-0.5 [-0.020]	3 [0.118]
16 [0.630]	Х	7.0 [0.276]	5.5 [0.217]	9 [0.354]
	Υ	2.0 [0.079]	0.5 [0.020]	4 [0.157]

### ■ Single acting push type

Singl	Single acting push type mm [in.]					
Bore size	Mounting	S	ensor switch mode	el		
bore size	location	ZC130□, ZC153□	CS5T□	CS11T□		
6 [0.236]	Х	1.0 [0.039]	-0.5 [-0.020]	3 [0.118]		
10 [0.394]	Υ	1.0 [0.039]	-0.5 [-0.020]	3 [0.118]		
16 [0 620]	Х	2.0 [0.079]	0.5 [0.020]	4 [0.157]		
16 [0.630]	Υ	2.0 [0.079]	0.5 [0.020]	4 [0.157]		

#### ■Single acting pull type

Single acting pull type mm [in.]						
Bore size	Mounting	S	ensor switch mode	el		
Bore size	location	ZC130□, ZC153□	CS5T□	CS11T		
6 [0.236]	Х	6.0 [0.236]	11.5 [0.453]	8 [0.315]		
10 [0.394]	Υ	6.0 [0.236]	11.5 [0.453]	8 [0.315]		
16 [0 620]	Х	7.0 [0.276]	12.5 [0.492]	9 [0.354]		
16 [0.630]	Υ	7.0 [0.276]	12.5 [0.492]	9 [0.354]		

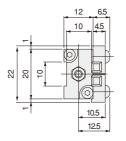
Remarks: 1. The above tables give reference values for the standard strokes. For the procedure to find-out the best position, see p.129.

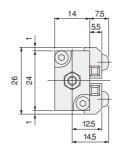
11 [0.433]

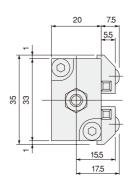
- 2. The above figures show the piping connection port when it has been turned to face upward.
- 3. Use the distance between the cylinder mounting hole and the rod cover to confirm the mounting location of the double rod cylinder's end of stroke detection sensor switch.
- 4. Mount the sensor switch so that the surface showing the sensor switch model marking faces up.

16 [0.630]

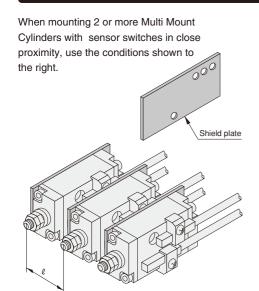
**MULTI MOUNT CYLINDERS** 







## **Precautions for Mounting Cylinders with Magnet**



	Without sl	With shield plate	
Bore size mm [in.]			Shield plate
6 [0.236]	25mm [0.984] or longer	23mm [0.906] or longer	22mm [0.866] or longer
10 [0.394]	29mm [1.142] or longer	31mm [1.220] or longer	25mm [0.984] or longer
16 [0.630]	35mm [1.378] or longer	39mm [1.535] or longer	31mm [1.220] or longer

Remark: Aside from the above, there are no particular restrictions on mounting.

## **Shield Plate Type (Order Codes)**

Stroke Operation type	Applicable shield plate type			
Stroke mm	Double acting type, Double acting double rod type		Single acting push/pull type	
size mm [in.]	5, 10, 15	20, 25, 30	5, 10	15
6 [0.236]	BS061	BS062	BS061	BS062
10 [0.394]	BS101	BS102	BS101	BS102
16 [0.630]	BS161	BS162	BS161	BS162

Remarks: 1. All shield plates come with 2 mounting screws. 2. Order all shield plates separately.



MULTI-SE

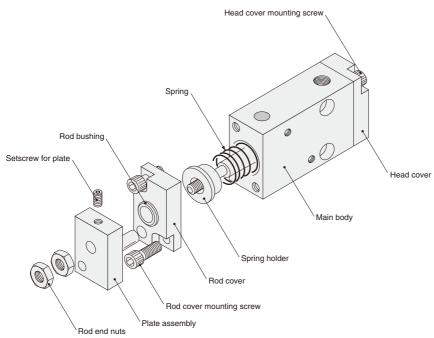


#### Replacement of mounting brackets

#### Rod side mounting bracket

Remove the rod end nut, loosen the rod cover (mounting bracket) mounting screws, and remove the rod cover (mounting bracket). Assemble the replacement mounting bracket by reversing the order of procedures for removal.

For non-rotating cylinders, loosen the setscrew for plate and remove the plate assembly, and remove the rod cover (mounting bracket). For assembly, align and assemble the guide pin holes of the mounting bracket and the cylinder body, insert the plate assembly, and tighten and secure the setscrew for plate against the piston rod. In this case, retract the piston rod in the fully retracted position at the head side stroke end, maintain a clearance of about 0.5mm [0.020in.] between the plate and rod bushing, and secure the plate assembly in place.



The diagram shows a non-rotating single acting push type cylinder.

#### Head side mounting bracket

Loosen the head cover (mounting bracket) mounting screws and remove the head cover (mounting bracket). Assemble the replacement mounting bracket by reversing the order of procedures for removal.

Cautions: 1. To increase the mounting accuracy of the side mounting, assemble so that the rod cover and head cover do not protrude from the cylinder body, and mount so that the cylinder body contacts tightly to the device.

2. Use the supplied mounting screws, or when using commercial screws, use the sizes shown in the table below to secure mounting brackets in place.

Bore size mm [in.]	Screw size	Length of below head mm [in.]
6 [0.236]	M2.6×0.45	6 [0.236]
10 [0.394]	M3×0.5	8 [0.315]
16 [0.630]	M4×0.7	8 [0.315]

Refer to the figures in the table below for the tightening torque of the non-rotating cylinder's setscrew for plate, and for the size of the Allen wrench used.

Bore size mm [in.]	Tightening torque N·cm [in·lbf]	Hexagonal bar spanner nominal size mm [in.]	
6 [0.236]	49 [4.37]	1.27 [0.050]	
10 [0.394]	98.1 [8.68]	1.5 [0.059]	
16 [0.630]	137.3 [12.2]	2 [0.079]	

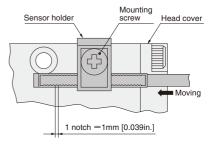


#### **Sensor switches**

# Procedure for finding the best sensing position

#### Setting the head side stroke end

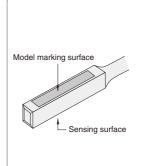
- 1. Push piston rod to the fully retracted position.
- 2. Install a sensor switch in a holder without tightening a mounting screw all the way, move the switch from head side to rod side until it turns ON (for ZC130 , ZC153 and CS11T, when the LED lights up), then move the switch 1 notch (= 1mm [0.039in.]) for ZC130 and ZC153, or 2 notches (= 2mm [0.079in.]) for CS5T and CS11T toward the rod side, and tighten the mounting screw.



#### Setting the rod side stroke end

Conduct the same procedure as the head side, but on the reversed way.

- $\textbf{1.} \ \text{Pull piston rod to the fully extended position}.$
- 2. Install a sensor switch in a holder without tightening a mounting screw all the way, move the switch from rod side to head side until it turns ON, then move the switch 1 notch (=1mm [0.039in.]) for ZC130 and ZC153 not 2 notches (=2mm [0.079in.]) for CS5T and CS11T toward head side, and tighten the mounting screw.
- Caution when installing cylinder with sensor switch



In the ZC type sensor switches, the opposite side from the model marking surface is the sensing surface side. Mount it so that the cylinder magnet comes to the sensing surface side.



#### **General precautions**

#### Piping

- In applications with high load ratio or high speed, use an externally mounted stopper to prevent direct shock to the cylinder.
- Use the cylinder body's 4-M3 × 0.5 female thread only for mounting a sensor switch or shield plate.

#### Piping

Always thoroughly blow off (use compressed air) the tubing before connecting it to the cylinder. Entering chips, sealing tape, rust, etc., generated during piping work could result in air leaks or other defective operation.

#### Atmosphere

- If using in locations subject to dripping water, dripping oil, etc., or to large amounts of dust, use a cover to protect the unit.
- 2. The product cannot be used when the media or ambient atmosphere contains any of the substances listed below.
  - Organic solvents, phosphate ester type hydraulic oil, sulphur dioxide, chlorine gas, or acids, etc.

#### Lubrication

The product can be used without lubrication, if lubrication is required, use Turbine Oil Class 1 (ISO VG32) or equivalent.

Avoid using spindle oil or machine oil.

#### Media

- **1.** Use air for the media. For the use of any other media, consult us.
- 2. Air used for the cylinder should be clean air that contains no deteriorated compressor oil, etc. Install an air filter (filtration of a minimum 40 µm) near the cylinder or valve to remove collected liquid or dust. In addition, drain the air filter periodically.