#### UNITED AUTOMATION, INC.

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## Quick Reference Fitting Guide

For North American Fitting & Control Valves Catalog - Edition 8.0 (April 2009)

#### 6000 Series Brass Nickel Plated Brass Fitting Guide:

- **No Prefix** = On a threaded fitting, it indicates the standard length **NPT** style thread. You must apply a liquid or tape type of pipe sealant. One exception to this is on the 10/32 style thread. Accepts **INCH** size tube only. See pages 6-23
- C = Prefix indicates NPT style threaded fitting with Teflon coated threads, no need for additional sealing materials. Accepts INCH size tube only. See pages 6-23
- **P** = Prefix indicates **Pro-Fit** style fitting with a PTFE seal ring that can be installed into a female thread with either **NPT**, **BSPP\*\*** or **BSPT** threads. Accepts **INCH** size tube only. *See pages 6-23*
- S = Prefix indicates Sprint style fitting with a PTFE seal ring that can be installed into a female thread with either NPT, BSPP\*\* or BSPT threads. Accepts METRIC size tube only. See pages 40-59
- **D** = Prefix indicates **DOT** NPT style fitting, meets Department of Transportation requirements. *See pages 31-35* Working Pressure 0-800PSI, with special –40 degree F fittings available on request. For use with **DOT** approved **NYLON** tubing, accepts **INCH** size tube only.

NOTE: The exception to the No Prefix rule on the "C", "P" and "S" series are the TUBE-TO-TUBE style fittings, in both inch and metric sizes.

#### **7000 Series** Composite Fitting Guide:

- **P** = Prefix indicates **Pro-Fit** style fitting for **INCH** size tubing with a PTFE seal ring that has a Multiple sealant system that can be installed into a **NPT** or **BSP** female threaded port. See pages 24-30
- **No Prefix** = On a threaded fitting, it indicates that it's for **METRIC** size tubing and the threads have a Buna-N spot face seal that can be installed into a **NPT** or **BSP** female threaded port See pages 60 to 68

NOTE: The exception to the No Prefix rule is on the TUBE-TO-TUBE style fittings, both in inch and metric sizes.

#### **8000 Series** Dual Seal Nickel Plated Brass Fitting Guide:

Pressure range up to 870 psi, with two O-rings at tube connection.

Accepts METRIC size tubing and only available with BSPP\*\* threads. See page 70-73

\*\* BSPP (British Standard Pipe Parallel) thread fittings typically utilize an "O" ring type thread seal.

### **Pipe Fittings and Adapters**

**NPT** Pipe Fittings and Adapters- *See page 36-39* **BSPP** and **BSPT** Pipe Fittings and Adapters- *See page 74-85* 

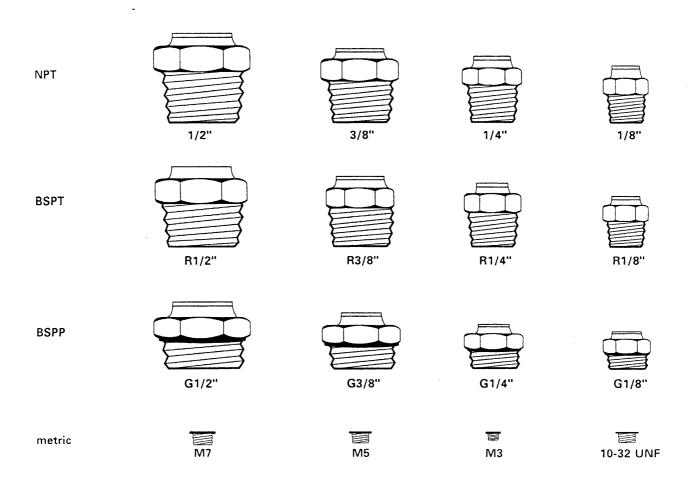
**FYI Tubing Note:** 4mm O.D. tubing is dimensionally the same as 5/32" O.D. tubing 8mm O.D. tubing is dimensionally the same as 5/16" O.D. tubing All other inch tubing size (1/8", 1/4", 3/8" and 1/2") will not dimensionally interchange with metric sizes.

**FYI Thread Note:** You can assemble a 10/32" male threaded fitting into a female M5 thread, **however** it is not recommended to assemble an M5 male threaded fitting into a 10/32" female thread.

See front pages of catalog for NPT, BSPT and BSPP thread comparison.

# NPT - BSPT - BSPP - METRIC

# **QUICK SIZING GUIDE**



**Note**: Additional dimension information on the NPT, Unified, General Metric, British Standard Pipe, Japanese Standard and ISO Metric size threads can be found on pages 188 to194 in this catalog.